

Kaydon Bearings Materials (KBM) Listing as of 1/4/2021

| Filename | Title | Revision | Revision Date |
|----------|---|----------|---------------|
| 010 | Forging Specification | D | 8/30/2016 |
| 015 | Packaging, Shipping and Material Identification | N | 8/30/2016 |
| 020 | Chemical Requirements for Materials Used In-Process | F | 10/23/2012 |
| 040 | Nitrile Rubber Molded Parts | NEW | 8/20/2015 |
| 050 | Ceramic Balls | NEW | 12/13/2007 |
| 110 | AISI 1050 (Construction Quality) | NEW | 5/12/1982 |
| 111 | AISI 1050 (Construction Quality Modified) | C | 4/18/1994 |
| 120 | Industry Standard Low Alloy Steels | C | 3/7/2012 |
| 130 | AISI 4140 (Construction Quality) | A | 10/11/1995 |
| 135 | AISI 4140H (Construction Quality) | NEW | 5/4/2011 |
| 136 | 42CrM04 per DIN EN 10083 | E | 5/5/2011 |
| 137 | AISI 4140H Bearing Quality | A | 5/5/2011 |
| 138 | Medium Carbon Grade Steel | A | 1/25/2013 |
| 140 | AISI 4340 (Construction Quality) | B | 10/25/1988 |
| 141 | AISI 4340 (Spec. BRG. Quality For ODRC) | A | 4/22/1983 |
| 142 | AISI 4340 (Spec. BRG. Quality For ODRC) | A | 4/22/1983 |
| 143 | AISI 4340 (Spec. BRG. Quality For ODRC) | C | 2/26/1998 |
| 144 | SAE 4340 Premium Quality Steel (CEVM) | C | 5/4/1994 |
| 145 | AISI 4340 Bearing Steel, Vacuum Processed | E | 11/15/1996 |
| 146 | AISI 4340H (Bearing Quality) | B | 10/25/1988 |
| 147 | AISI 4340 Premium Quality Steel (CEVM) | NEW | 9/7/1984 |
| 148 | AISI 4150H Premium Quality Steel (CEVM) | B | 5/5/2011 |
| 150 | AISI 4150H Construction Quality | F | 5/5/2011 |
| 152 | AISI 1552 - Construction Quality | L | 4/2/2012 |
| 153 | AISI 1552 (Construction Quality) | A | 1/24/1990 |
| 154 | AISI 1552 (Construction Quality – Normalized) | NEW | 3/4/1996 |
| 155 | AISI 4150H (Bearing Quality) | F | 5/5/2011 |
| 160 | AISI 8660H (Construction Quality) | B | 10/25/1988 |
| 165 | AISI 8660H (Bearing Quality) | B | 10/25/1988 |
| 200 | AISI M-50 (CEVM-Tool Steel) (AMS 6490) | G | 12/5/2005 |
| 205 | Balls and Rollers M-50 (CEVM) Steel | F | 10/22/2010 |
| 250 | M500 Tool Steel (VIM VAR) | L | 11/7/1994 |
| 255 | Ball and Rollers M50 (VIM/VAR) Steel | F | 11/23/2010 |
| 302 | AISI 302 (Corrosion Resistant) | A | 3/27/1989 |
| 400 | 440c Stainless Steel | J | 7/26/2012 |
| 401 | 440C Stainless Steel Vacuum Processed (ASTM A 756) | NEW | 12/5/2005 |
| 405 | 440C Stainless Steel | F | 12/4/2017 |
| 410 | 440C (Stainless Steel) | A | 10/25/1988 |
| 450 | 440C (Stainless-CEVM) | F | 3/31/2011 |
| 455 | 440C Stainless Steel | E | 10/22/2010 |

Kaydon Bearings Materials (KBM) Listing as of 1/4/2021

| Filename | Title | Revision | Revision Date |
|-------------------|--|----------|---------------|
| 500 | 52100 Steel Vacuum Processed | N | 10/13/2016 |
| 501 | SAE 52100 Grade 1 (ASTM A-485) | G | 9/7/2007 |
| 502 | SAE 52100 Grade 2 (ASTM A-485) | G | 9/7/2007 |
| 503 | SAE 52100 Grade 3 (ASTM A-485) | F | 11/2/2007 |
| 504 | SAE 52100 Grade 4 (ASTM A-485) | F | 11/2/2007 |
| 505 | Through hardened Steel for Balls and Rollers | M | 8/27/2018 |
| 510 | 52100 STEEL Meeting SAE AIR 4127 Requirements | B | 10/13/2016 |
| 600 | 52100 DEVM Steel, (Consumable Electrode Vacuum Melted) | K | 4/8/2005 |
| 601 | SAE 52100 (CEVM-MOD 1) | L | 11/12/2013 |
| 602 | SAE 52100 (CEVM-MOD 2) (ASTM A535) | I | 8/27/2008 |
| 603 | High Hardenability 52100 MOD 3 STEEL | J | 11/20/2008 |
| 604 | High Hardenability 52100 MOD 4 STEEL | J | 11/20/2008 |
| 605 | SAE 52100 (CEVM) | E | 11/23/2010 |
| 620 | 52100 Steel (VIM-VAR) | A | 5/13/1994 |
| 700 | SAE 8620 (CEVM) (AMS 6276) | D | 11/15/1996 |
| 710 | SAE 8620 (Bearing Quality) (AMS 6274/ASTM A534) | C | 12/23/1983 |
| 720 | SAE 4620 (Bearing Quality) (AMS 6294) | B | 10/25/1988 |
| 750 | SAE 9310 (CEVM) (AMS 6265) | D | 11/15/1996 |
| 760 | SAE 9310 (Bearing Quality) (AMS 6260) | B | 10/25/1988 |
| 800 | Cast Bronze for Bearing Separators | D | 2/11/2004 |
| 900 | 7079 Aluminum | NEW | 1/21/1983 |
| D10242_09_Grade42 | SKF Grade 42 | 09 | 5/1/2017 |
| KBM 150 | AISI 4150H Construction Quality | F | 5/5/2011 |